

## Synthesis and Characterization of Nanocomposites Through In-Situ Polymerization of Aniline in the Presence of Calcined Ink Waste

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### Abstract:

The work has a double impact, environmental (recovery of industrial waste) and the second part concerns the valorization of the waste by using it as a dispersed phase in the preparation of PANI/CWIP nanocomposites. The first part is dedicated to the calcination of ink waste following by a complete characterization by different techniques. The characterization of CWIP shows the phase transition of the principal constituent from  $\text{Fe}_3\text{O}_4$  to  $\text{Fe}_2\text{O}_3$ . The valorization of the CWIP is done by the dispersion of the calcined ink waste powder in a polymeric matrix, in order to prepare nanocomposites. The characterization of PANI/CWIP nanocomposites shows an improvement in the optical and electrical conductivity properties. The results of the optical characterization show that the PANI/CWIP nanocomposites have a good UV-blocking of 4-order compared to PANI matrix. The optical transmittance decreases with increasing the CWIP rate in the PANI matrix by about 30%. The addition of CWIP nanoparticles to the PANI matrix improves the electrical conductivity of PANI/CWIP nanocomposites. Electrical conductivity increases by 3 times when the concentration of CWIP nanoparticles increases from 3% to 10wt% in PANI matrix.